

Maintenance Schedule

SHOULDER BOLT

CONNECTION

HEAD PLATE

Narrow and Widebody Attachment Heads

Models: 01-0701-0000, 01-0702-0000, 01-0703-0000, 01-0704-0000, 01-0705-0000, 01-0706-0000, 01-0707-0000, 01-0708-0000, 01-0709-0000, 01-0710-0000, 01-0711-0000,

01-0712-0000, 01-0713-0000

Tronair recommends towbar inspections at least once a week.

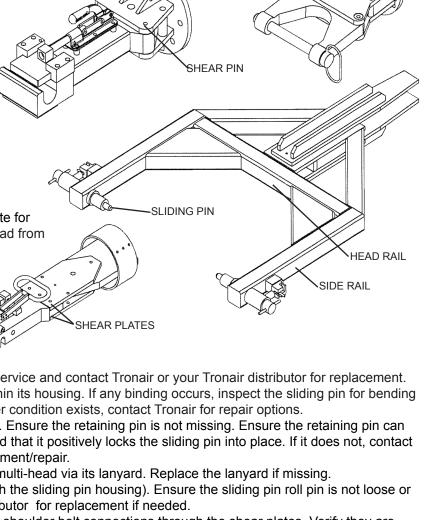
☐ Inspect for weld cracks. If found remove the towbar multi-head from service and contact Tronair for repair.

☐ Inspect the side rails, head rail, and head plate for bending. If found remove the towbar multi-head from service and contact Tronair for repair.

- ☐ For towbar multi-heads with shear, inspect the shear plates for bending. If found remove the towbar multi-head from service and contact Tronair for repair.
- ☐ Inspect the sliding pin(s) and (if applicable) the stationary pin for bending, cracks, and excessive wear.

If found remove the towbar multi-head from service and contact Tronair or your Tronair distributor for replacement.

- ☐ Ensure the sliding pin(s) can move freely within its housing. If any binding occurs, inspect the sliding pin for bending and the housing for out-of-roundness. If either condition exists, contact Tronair for repair options.
- ☐ Inspect the sliding pin retaining pin assembly. Ensure the retaining pin is not missing. Ensure the retaining pin can engage the sliding pin through its housing and that it positively locks the sliding pin into place. If it does not, contact Tronair or your Tronair distributor for replacement/repair.
- Verify the sliding pin is secure to the towbar multi-head via its lanyard. Replace the lanyard if missing.
- ☐ Inspect the sliding pin roll pin (located through the sliding pin housing). Ensure the sliding pin roll pin is not loose or missing, contact Tronair or your Tronair distributor for replacement if needed.
- ☐ For towbar multi-heads with shear, check the shoulder bolt connections through the shear plates. Verify they are not clamping the shear plates together. There should not be any clamping force applied to the shear plates so the assembly functions properly. If required, back the stopnut off to remove any clamping force applied.
- ☐ For towbar multi-heads with shear, inspect the shear pin. If the shear pin is bent, broken, or missing contact Tronair or your Tronair distributor for replacement. Tronair recommends purchasing spare shear pins for rapid replacement, use only Tronair specified shear pins.
- ☐ For towbar multi-heads with shear, inspect the shear pin bushings. If the shear pin bushings are cracked or chipped, contact Tronair or your Tronair distributor for replacement, use only Tronair specified shear pin bushings.
- Inspect all steel components for signs of rust. Touch up with paint as required.



INS-1904