

Maintenance Schedule

Axle Jacks

Tronair recommends performing preventative maintenance on all jacks, which should include a 90-day routine inspection and a 12-month load test.

Model Number	Serial Number
Maintenance Performed By	Date

90-Day Maintenance:

- Check hydraulic system for leaks including the following:
 - Hand pump; cylinder, fittings and seals
 - · Reservoir; welds and fittings
- Check jack structure for corrosion, bending, cracking and excessive wear including the following:
 - Base plate
 - Mechanical extension
 - Hydraulic cylinder assembly
 - Retaining ring (secures the cylinder to the base plate)
 - · Jack pads, nose and main gear adapters
 - Spacer blocks
- Check fluid level with rams fully retracted. See manual for proper level height
- Extend rams and visually inspect for corrosion, foreign matter, excessive wear and leaks around ram seals. Remove any foreign matter
- Check paint condition, touch-up areas that are exposed
- Actuate the hand pump and raise the ram to full extension at least once. <u>Do not</u> pressurize hydraulic system once fully extended <u>Do not</u> allow jack to miss-stage when raising the rams to full extension
- Extend rams and visually inspect for corrosion, foreign matter, excessive wear and leaks around ram seals. Remove any foreign matter
- Open release valve and verify that rams fully retract

Annual (12-Month) Maintenance:

- Check hydraulic fluid for contamination (dirt/water) drain and flush if required
- Perform 90-day maintenance checklist
- □ Capacity test (110% of jack's rated capacity)
- **NOTE:** The jack may be returned to Tronair for load testing, or sent to a local hydraulic repair shop. Please contact Tronair to obtain a "Return Material Authorization Number" (RMA #) before sending any product to Tronair.

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